TAPE GUIDE REMOVAL INSTRUCTIONS

1. CAREFULLY REMOVE THE PHILLIPS HEAD SCREW (4), SPRING COVER PLATE (5), SPRING (2).
2. REMOVE SNAP RING (6) & PIN (7).
3. REMOVE ORIGINAL TAPE GUIDE (8).
4. REMOVE FLAT HEAD SCREW (9), WASHER, M3 NUT (10), AND TAPE SUPPORT GUIDES (11).

ITEM NO. | PART NUMBER                        | QTY.
---------|------------------------------------|------
1        | CF081ER FEEDER                     | 1    
2        | ORIGINAL SPRING                    | 1    
4        | PHILLIPS HEADSCREW M3              | 1    
5        | SPRING COVER PLATE                 | 1    
6        | SNAP RING                          | 1    
7        | PIN                                | 1    
8        | ORIGINAL TAPE GUIDE                | 1    
9        | M3 x 10mm BUTTON HEAD SCREW        | 1    
10       | M3 NUT                             | 1    
11       | TAPE GUIDE SUPPORT                 | 2    

REV. DESCRIPTION DATE APPROVED
A CF-FEEDER TAPE GUIDE REMOVAL INSTRUCTIONS 3/9/2019 KW
1. INSTALL TAPE GUIDE, 2 WITH M3 x 10mm BUTTON HEAD SCREW, 3 TO CF081ER FEEDER, 1
2. INSTALL FEEDER FINGER, 4 PIN, 5 SNAP RING, 6
3. INSTALL FLOAT SPRING SUPPLIED WITH KIT, 8
4. INSTALL SPRING COVER PLATE, 9
5. INSERT PHILLIPS HEAD SCREW M3, 10

**KEY** REPLACE FACTORY SPRING WITH THE SPRING SUPPLIED WITH THE KIT.

**ITEM NO.** | **F** | **QTY.**
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1 | CF081ER FEEDER | 1
2 | TAPE GUIDE | 1
3 | M3 x 10mm BUTTON HEAD SCREW | 1
4 | FFJ-CF08 FEEDER FINGER REV-B ASSY | 1
5 | PIN | 1
6 | SNAP RING | 1
8 | SPRING SUPPLIED WITH KIT | 1
9 | SPRING COVER PLATE | 1
10 | PHILLIPS HEAD SCREW M3 | 1
How to use the Feeder Finger Solution with JUKI CF08 Feeders

How to use the Feeder Finger Solution for Cut Tape with the JUKI CF08 Feeder
The Feeder Finger can be used to feed Tape Strips as short as 3” / 76.2mm or full reels.

1. Before loading Component Tape into the Feeder Finger cut the tape thru the sprocket hole, this will allow the tape to engage the sprocket when indexed.
   a) To load short strips of tape unlatch the Feeder Finger and place the strip on the tape guide, close and latch the finger.
   b) Use the tape sprocket holes with the Push Tool provided to back up the tape until the front of the tape reaches the tip of the blade.
   c) Use your index finger to guide the tip of the blade between the Cover Tape and Carrier Tape.
   d) Push the tape until it engages with the sprocket two clicks and the first component reaches the pick window.
   e) Ensure the latch is firmly closed
   f) The feeder is now ready to use, place it on your pick and place or feeder cart.

When loading full reels follow these steps:

2. Before loading component tape into the Feeder Finger cut the tape thru the sprocket hole, this will allow the tape to engage the sprocket when indexed.
   a) Feed the full reel thru the natural path of the feeder.
   b) Unlatch the Feeder Finger and place the tape onto the tape guide.
   c) Close and latch the Feeder Finger, use the tape sprocket holes with the Push Tool provided to back the tape up until the front of tape reaches the tip of the blade.
   d) Use your index finger to guide the tip of the blade between the Cover Tape and Carrier Tape.
   e) Pushing the tape until the tape engages with the sprocket two clicks and the first component reaches the pick window.
   f) The Feeder is now ready to use, place it on your pick and place or feeder cart.

For additional information visit the product page at http://feederfinger.com/
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