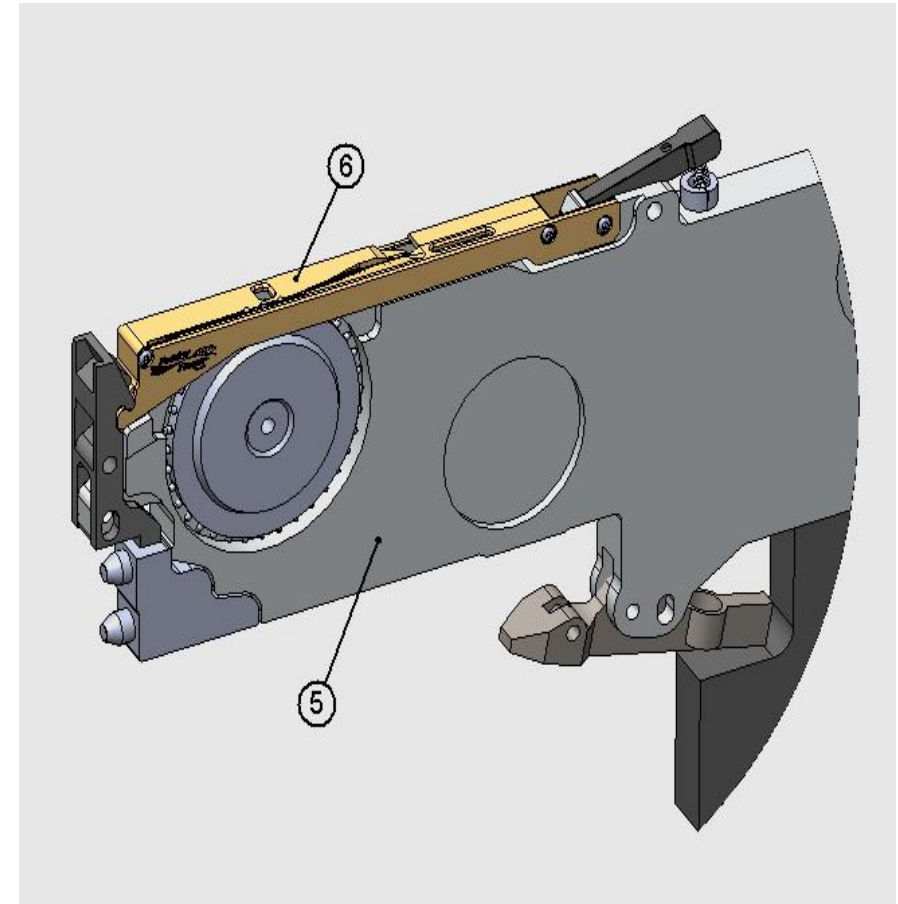


F3 Feeder / Tape Guide Removal / Installation

Follow the instructions below to correctly install the Feederfinger.

1. Place a small screwdriver into the slit on the Nylon Retaining Ring (1) and remove the Ring.
2. Unlatch the Tape Guide Clasp (2) to release the Tape Guide.
3. Press down on the Retaining Clip (3).
4. Lift the Original Tape Guide (4) from the Feeder Body (5).
5. Install the Feeder Finger (6) in reverse order
6. Replace the Nylon Retaining Ring (1)
7. The Feeder Finger is now installed and ready to use.

See back side for use instructions





How to use the Feeder Finger with F3 Feeders

The Feederfinger Solution can be used to feed cut Component Tape as short as five inches or a full reel.

1. Before loading Component Tape into the Feederfinger cut the tape thru the sprocket hole, this will allow the tape to easily engage the sprocket.
 - a) When loading short segments of Component Tape unlatch the Feeder Finger and place a strip of tape onto the tape guide surface, close and latch the Feederfinger.
 - b) Using the sprocket holes push the tape with Tweezers or Tape Push Tool provided until the tape reaches the tip of the blade.
 - c) Use your index finger to guide the tip of the blade between the Cover Tape and Carrier Tape. **(It is easier to load the feeder when it is not under power)**
 - d) Continue pushing the Component Tape until the component reaches the pick window.
 - e) Your feeder is now ready to use place it on your pick and place or feeder cart.

When loading a full reel of components follow these steps:

2. Before loading component tape into the Feederfinger cut the tape thru the sprocket hole, this will allow the tape to easily engage the sprocket.
 - a) Feed the Reel of Component Tape thru the natural path of the feeder.
 - b) When the Tape reaches the rear of the Feederfinger push the Tape with Tweezers or the Tape push Tool provided using the sprocket holes until the tape reaches the tip of the blade.
 - c) Use your index finger to guide the tip of the blade between the Cover Tape and Carrier Tape. **(It is easier to load the feeder when it is not under power)**
 - d) Continue pushing the Component Tape until the component reaches the pick window.
 - g) Your Feeder is now ready to use place it on your pick and place or feeder cart.

For additional information about the Cut Tape Feeder Finger visit <http://feederfinger.com/>