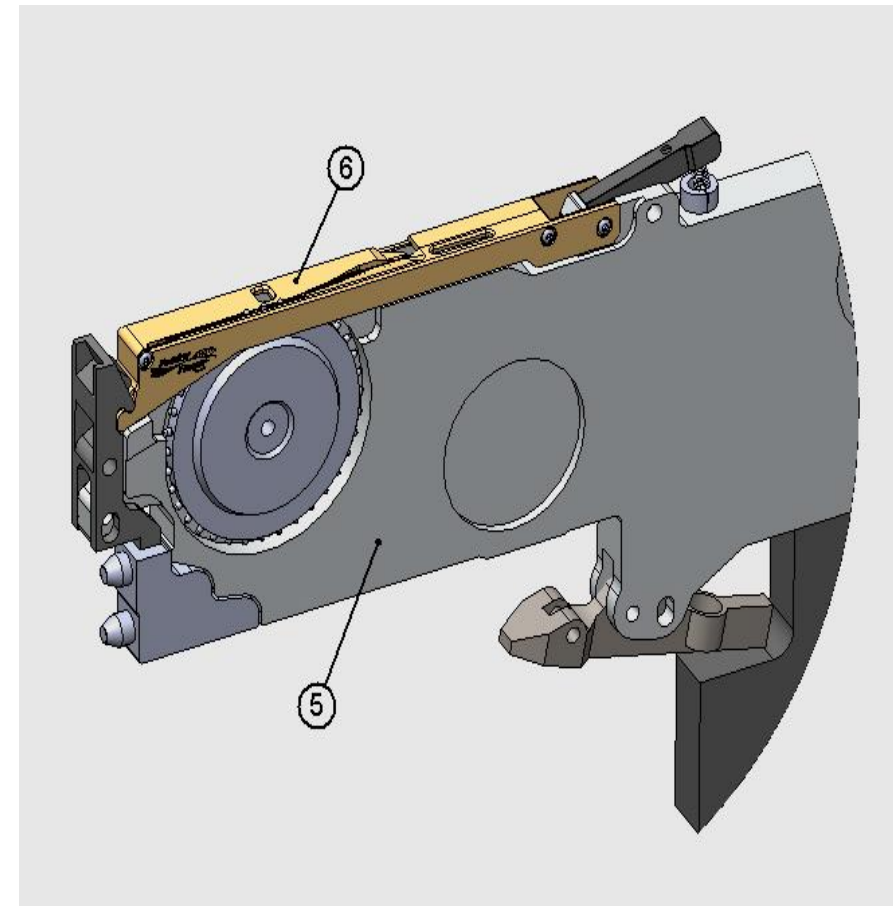


### **F3 Feeder / Tape Guide Removal / Installation**

Follow the instructions below to install the Feederfinger.

1. Place a small screwdriver into the slit on the Nylon Retaining Ring (1) and remove the Ring.
2. Unlatch the Tape Guide Clasp (2) to release the Tape Guide.
3. Press down on the Retaining Clip (3).
4. Lift the Original Tape Guide (4) away from the Feeder Body (5).
5. Install the Feeder Finger (6) in reverse order
6. Replace the Nylon Retaining Ring (1)
7. The Feeder Finger is now ready to use.

See backside for use instructions





## **How to use the Feeder Finger with F3 Feeders**

The Feederfinger Solution can be used to feed cut Component Tape as short as five inches or a full reel of components.

1. Before loading Component Tape into the Feederfinger cut the tape thru the sprocket hole, this will allow the tape to engage the sprocket easily.
  - a) When loading short strips of Component Tape unlatch the Feeder Finger and place the strip onto the tape guide and close and latch the Feederfinger.
  - b) Using the sprocket holes push the tape with Tweezers, or Tape Push Tool provided until the tape reaches the tip of the blade.
  - c) Use your index finger to guide the tip of the blade between the Cover Tape and Carrier Tape. **( It is easier to load the feeder when it is not under power )**
  - d) Continue pushing the Component Tape until the component reaches the pick window.
  - e) Your feeder is now ready to use.

## **When loading a full reel of components follows these steps:**

2. Before loading component tape into the Feederfinger cut the tape thru the sprocket hole, this will allow the tape to engage the sprocket easily.
  - a) Feed the Reel of Component Tape thru the natural path of the feeder.
  - b) When the Tape reaches the Feederfinger push the Component Tape using the sprocket holes with Tweezers, or the Tape Push Tool provided until the tape reaches the tip of the blade.
  - c) Use your index finger to guide the tip of the blade between the Cover Tape and Carrier Tape. **( It is easier to load the feeder when it is not under power )**
  - d) Continue pushing the Component Tape until the component reaches the pick window.
  - g) Your Feeder is now ready to use.

For additional information about Feeder Finger visit <http://feederfinger.com/>